

## PRODUCT DATA SHEET

### T0043 RTB/RTO for ketchup

02-03-2020

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PRODUCT DESCRIPTION		<p>Flip button start work with vacuum from (-0,25 bar) to (-0,40 bar)</p>	
Nominal Size & Type	D43RTB / D43RTO		
Description of glass finish	ISO 9100-5:2005		
Weight (±5%)	4,4 g / 1 cap		
PLATE SPECIFICATION			
Base Material	ETP – electrolytically coated tinplate acc. EN10202:201		
Physical Data	Minimum nominal thickness 0,14 mm		
Surface Substrate	2,8/2,8		
Surface Optics	FS – Fine Stone		
COATING			
Internal side of tinplate	Internal Basecoat Internal Beige adhesive lacquer (non epoxy) Internal side meets EU regulations what are listed below		
External side of tinplate	White/Clear/Colourless external Basecoat Modified Polyester Printing decoration High resistance clear external varnish Modified Polyester		
SEALING COMPOUND			
Compound Type	Cold process	Pasteurisation	
	Soft PVC compound Filling temperature ≤ 60 °C (closing process without hot air steam)		PVC compound Temperature ≤ 100 °C Time up to 60 min
Height of compound	0,90 – 1,40 mm		0,80 – 1,20 mm
Compound Information	<b>Compound is without phthalates and ESBO.</b> Compound complies with the EU regulations.		
FOOD CONTRACT – REGULATORY STATUS			
Migration Simulation Information	Cold process	Pasteurisation	
	STST01-096 (1618-060)		SQTS2011L17219
PACKAGING			
Packaging Unit	Box size, mm	Closures quantity, pcs	Box gross weight, kg (± 5 %)
	387x387x387	3300 items per box	15,90
Delivery Unit	Pallet size, cm	Box quantity on pallet, pcs	Closures quantity on pallet, pcs
	120x80	30 items boxes	99 000

NOTES	
Usage conditions	Metal type lug caps are used to store ketchup in glass jars. Lug caps before loaded to closing machine must be not colder than +16 °C. It need that compound will be enough soft for good closing process. Lug caps must be heated before closing the jar.
Storage conditions	Temperature from +5 °C to +35 °C, relative humidity lower than 80 %.
Warranty	Two years after the date of manufacture.
<p>Metal lugs caps are manufactured according to the following regulations, implemented by Elmoris JSC on 31 December, 2012: Good Manufacturing Practice No. VK12/017, which complies with the EC Good Manufacturing Practice Regulation No. 2023/2006 – Commission Regulation, published on 22 December 2006, for good manufacturing practice for materials and articles intended to come into contact with food.</p> <p>The lug caps correspond to the specification requirements of the Commission Regulation (EU) No. 10/2011, published on 14 January 2011, for plastic materials and articles intended to come into contact with food and the Regulation (EC) No. 35/2004 of the European Parliament and Council, published on 27 October 2004, for materials and articles intended to come into contact with food.</p> <p>We confirm that our production complies with the standards on packaging and packaging waste set forth by the European Parliament and Council directive 94/62/EC on 20 December 1994 and consequently complies with the requirements stipulated in Article 4.</p>	
Issued by: Head of Quality Control Department Tomas Kapočius	