


ISSUE	DATE	CHANGE / STATUS	APPROVED BY
5.0	30-04-2021	CC5585	BG
3.0	25-08-2016	New layout	RvD
2.1	18-11-2015	CC2832	BM

müller+krempel 
14.289.22

TOLERANCES	
Injection Moulded Dimensions	
0 upto 49 mm	$\pm 0,2$ mm
50 upto 99 mm	$\pm 0,3$ mm
≥ 100 mm	$\pm 0,5$ mm
Blow Moulded Diameter 2.0	
0 upto 14 mm	$\pm 0,3$ mm
15 upto 49 mm	$\pm 0,4$ mm
50 upto 79 mm	$\pm 0,6$ mm
80 upto 149 mm	$\pm 0,8$ mm
150 upto 199 mm	$\pm 1,0$ mm
≥ 200 mm	$\pm 1,2$ mm
Product Height 2.0	
0 upto 74 mm	$\pm 0,6$ mm
75 upto 149 mm	$\pm 0,8$ mm
150 upto 199 mm	$\pm 1,0$ mm
200 upto 249 mm	$\pm 1,4$ mm
≥ 250	$\pm 1,8$ mm

ART. NO.	SALES TYPE	NOMINAL	FINAL	A3
5024-0200-0043	Standard	200 \pm 4.0 ml	FINAL	A3
DRAWING NAME	NECK FINISH	BRIMFULL	SCALE (front view) 1:1	
240200S8N	24 SP410 (H14_N)	216 \pm 4.0 ml	MATERIAL PET	
DATE	DESIGNER	WEIGHT	All dimensions are in mm This document in design and detail is the property of Berry PET Power and is not to be used or reproduced by unauthorized persons	
21-07-2008	BERRY PET Power	19 \pm 1.0 g	TITLE	
24 SP410 (H14_N) 200 ml Tall Boston Round			Berry PET Power	
version: BD&T2021				